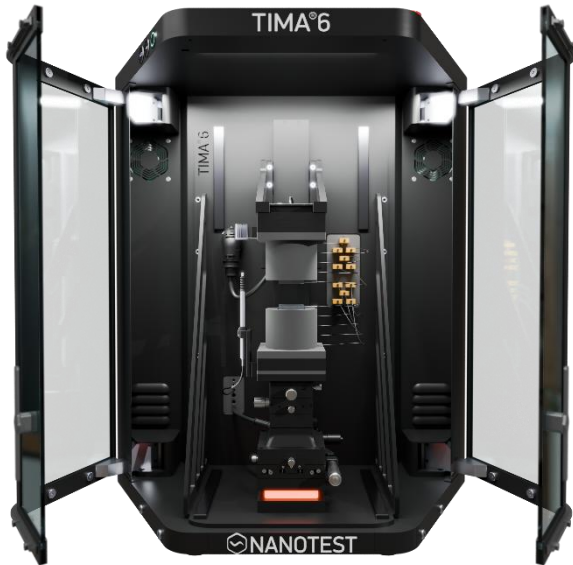


## Description

TIMA is a fully ASTM D5470-compliant measurement system designed for comprehensive thermal performance characterization and reliability testing of thermal interface materials (TIMs), featuring precise control of mechanical and thermal test conditions.



## Technical Specification

### System

System type	Benchtop material characterization system	
Footprint (w × d)	65.4 × 58	cm <sup>2</sup>
Height	81.2	cm
Weight	75	kg
Power supply	100 ... 230	VAC
	50 ... 60	Hz
	1200	W

Measurement type	Thermal steady-state characterization	
Applied standards	ASTM D 5470-17	
Output	Thermal resistance	mm <sup>2</sup> K/W
	Thermal conductivity	W/(m·K)
	Thermal interface resistance	mm <sup>2</sup> K/W
Resolution	0.4	mm <sup>2</sup> K/W
Precision	± 3	%

### Sample Properties

	min	max	
Sample size (round, diameter)	12.7	38.1	mm
Sample size (square, edge length)	10	38.1	mm
Sample thickness	0.001	10.0	mm

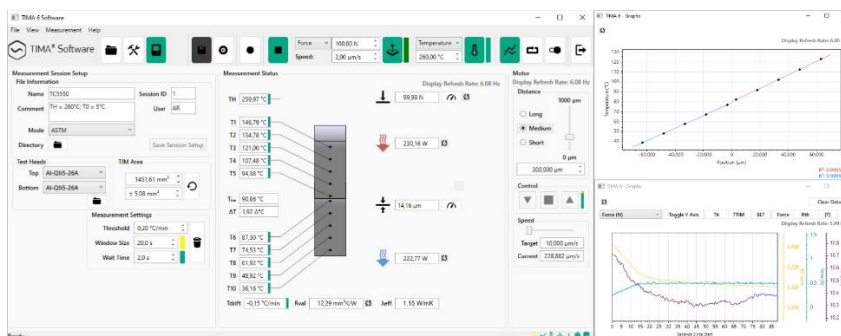
### Measurement Conditions

Force (continuous)	-400 ... 900		
Force (short-term)	-500 ... 1000		N
Pressure (short-term)	□ 10 mm	9.5	MPa
		1378	Psi
	∅ 38.1 mm	0.83	MPa
		120	Psi
Sample temperature	10 ... 200		°C

### Measurement Accuracy

Sensor temperatures	± 0.1		K
Sample temperature	± 0.2		K
Sample thickness	load-free	± 1	µm
	force load of x N	± 2 · 0.02x	µm
Mechanical load	± 1		N
Thermal resistance	< ± 5		%

### Software Screenshots



### Key Features

- » Full ASTM D 5470 compliance
- » Compact and all-in-one
- » Automated & scheduled testing
- » Swiftly exchangeable test heads
- » High precision thickness and temperature monitoring
- » Ease of use, optimized for user experience

### Key Output Material and Compound Properties

- » Effective thermal resistance
- » Bulk thermal conductivity
- » Thermal interface resistance

### Key Testing Schemes

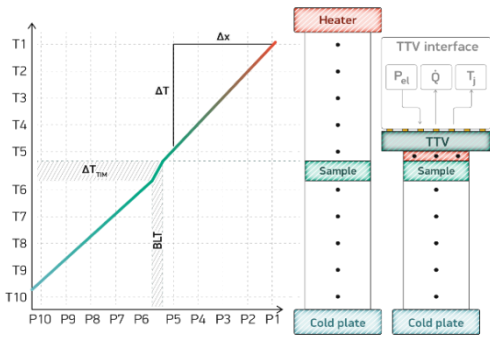
- » Temperature dependence
- » Thickness dependence
- » Pressure dependence
- » Thermal performance
- » Interface quality
- » Thermo-mechanical stability
- » Aging behavior / End of life

### Scope of Samples

- » Thermal interface material
- » Pastes, greases and putties
- » Phase Change Material
- » Gap pads and gap filler
- » Graphite sheets and thin foils
- » Adhesive and cured material
- » Insulating and underfill material
- » Liquid metal
- » Substrates and interposer

# The Principle of ASTM D5470 & Thermal Test Vehicle TTV addition

Samples are measured between two metal test heads that are known in geometry (length L, area A) and physical properties (thermal conductivity  $\lambda$ ). Five temperature sensors track the axial temperature gradient  $\Delta T$  to determine the contacting surface temperatures while the heat flow  $\dot{Q}$  is determined using Fourier's law. Measuring both temperature gradient over and heat flow through the sample returns its effective thermal resistance  $Rth_{eff}$ . Repeating such measurement for multiple sample thicknesses allows to calculate the resulting linear fit to obtain the sample's bulk thermal conductivity  $\lambda_{bulk}$  ( $k_{bulk}$ ). Beyond the standard, TIMA enables TTV testing, providing authentic TIM1 application data. Thermal test vehicles (TTVs), available in  $9.8 \times 9.8 \text{ mm}^2$  or  $24.9 \times 24.9 \text{ mm}^2$ , enable thermo-mechanical cycling that reproduces the warpage behaviour of real packages under application-relevant conditions, thereby enabling realistic long-term reliability testing.



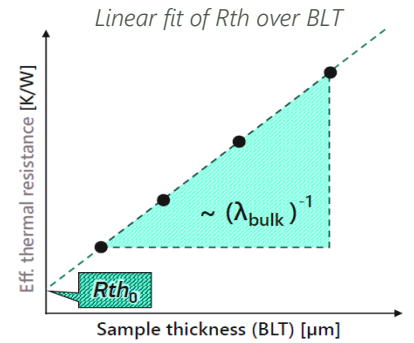
$$\dot{Q} = -\lambda A \frac{dT}{dx} \approx -\lambda A \frac{\Delta T}{\Delta x}$$

$$Rth_{eff} = Rth_{bulk} + Rth_0$$

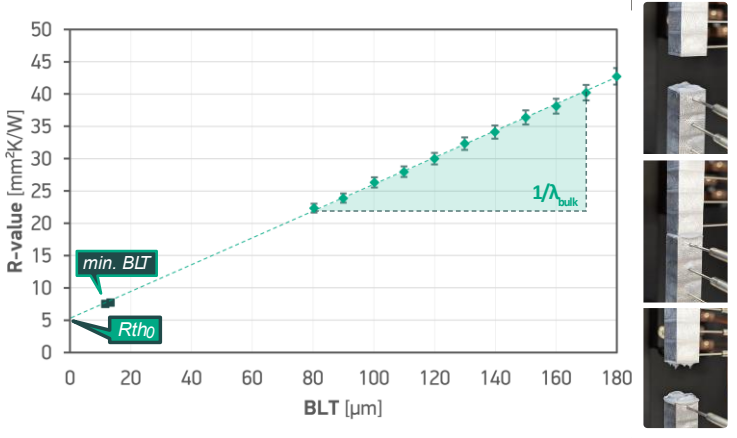
$$Rth_{eff} = \frac{\Delta T}{\dot{Q}}$$

$$Rth_{eff} = \frac{1}{\lambda_{bulk} \cdot A} \cdot BLT + Rth_0$$

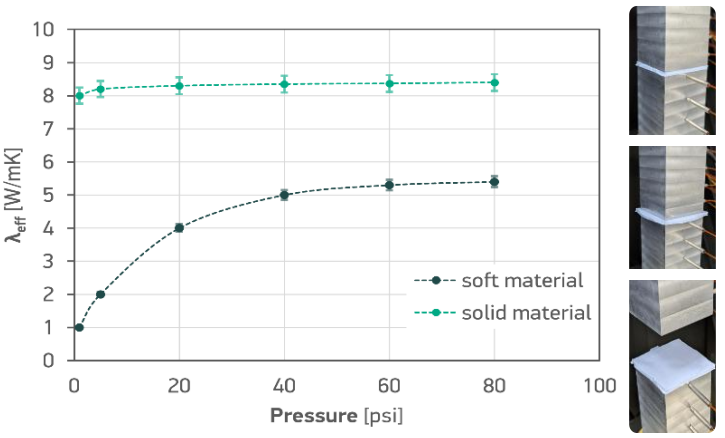
The linear fit of thermal resistance over the thickness bears information about bulk thermal conductivity and interface resistance.



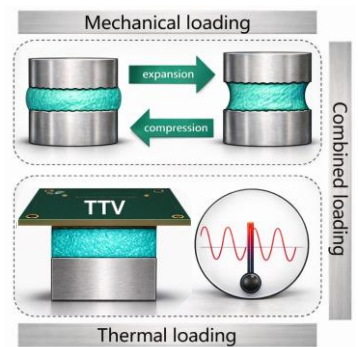
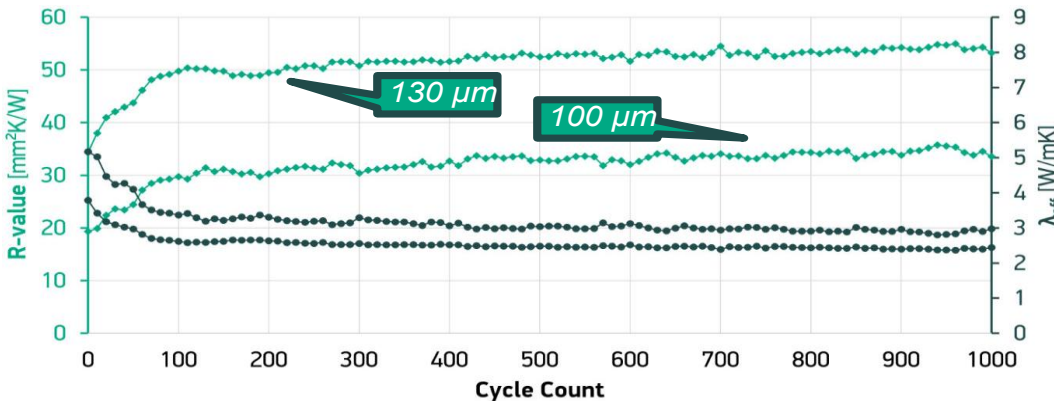
## Determination of Bulk Thermal Conductivity



## Testing of Solid and Compressible Materials



## Reliability Testing – Aging Behavior / Life Expectation



TIMA performs accelerated lifetime characterization of TIMs under defined thermo-mechanical load profiles that replicate application-relevant strain conditions or power conditions. Precise programmable cycling control enables detailed reliability assessment and accurate evaluation of pump-out behavior and other relevant degradation and failure mechanisms, including dry-out, material migration, void formation and interfacial delamination. Thermal resistance evolution is continuously monitored over time. Visual inspection of the TIM under a microscope can be performed by removing the test heads for detailed material analysis.



Grease Pump-Out